

# ENGINEERING CHANGE NOTICE

## DART AEROSPACE LTD

MPP

Date:	13.06.20	Job No.:	ADR Yes/No:	N	ADR Date:		ECN #:	13- 583
Product No.:	D206-817		Created By:	V9	Approved By:			
Product Name:	Screw-In Windshield Modification Kit		Checked By:					

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD/JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM/CA	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	ED	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/DS	
Marketing	Y	HM	
SALES SUPPORT MANAGER	Y	NM	

### Reason for Change:

Replace (1X) D4595-150-25 Sealant tape (25' Long) with (2X) D4595-150-13 Sealant tape (13' Long)

### Documents Affected:

DSI 9659 Rev. A

PAPERWORK UPDATE ☒

PARTS MUST COMPLY ☒

PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	VS	MDL-D206-817 Rev. E	13.06.20 VS
6	Update Product Compatibility Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		13.06.25 KJ
11	Update Product Specification Files	Y	KJ		13.06.25 KJ
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		13.06.25 KJ
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ	Add D4595-150-13	13.06.25 KJ
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D206-817-011 now at CHG 004	13.06.25 KJ
19	Create / Update PPP's	Y	KJ		13.06.25 KJ
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		13.06.25 KJ
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		13.06.25 KJ
24	Manufacturing Licensing Agreement Update	N			

### Description / Action:

- Check stock of D206-817-011 kits and replace D4595-150-25 with 2x D4595-150-13
- Update BOM/Routing for D206-817-011
- It is acceptable to cut D4595-150-25 in half to produce 2x D4595-150-13

W/O's updated

3 sth done 13.06.26

ECN Verified & Complete:

Date:

List Lots

June-26-13 8:36:45 AM

Criteria : Item ID: d4595-150-25 All Locations All Warehouses All Quantity							
Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
D4595-150-25	Main Warehouse	101345	6/25/13	3.0000	QC21		
SEALANT TAPE (25' LONG)	ST415						
Total:				3.0000			